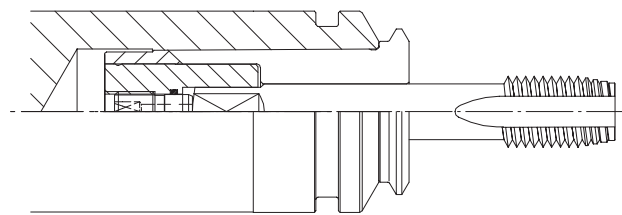




All new powRgrip® ANSI Tap Collets

REGO-FIX is now offering powRgrip ANSI tap collets in our PG15 and PG25 series. These collets are fully compatible with existing powRgrip holders and only require h9 or better shanks. These tapping collets are manufactured with an internal square and are intended for use on CNC machines that have synchronized machine spindle speed and feed rate. Machines that have such rigid tapping capabilities require only minimal compensation.



PG-TAP



PG-TAP

[See more at us.rego-fix.com/PGTapping](https://us.rego-fix.com/PGTapping)

REGO-FIX 

powRgrip Tap Offering

Type	Part no.	Ø	Square	DIN norm
PG 15-TAP [mm]				
Ø 3.5 / □ 2.7 mm	1715.03505	3.5	2.7	371 / 376
Ø 4.5 / □ 3.4 mm	1715.04505	4.5	3.4	371 / 376
Ø 6.0 / □ 4.9 mm	1715.06005	6.0	4.9	371 / 376
Ø 7.0 / □ 5.5 mm	1715.07005	7.0	5.5	371 / 376
Ø 8.0 / □ 6.2 mm	1715.08005	8.0	6.2	371 / 376
Ø 9.0 / □ 7.0 mm	1715.09005	9.0	7.0	371 / 376
Ø 10.0 / □ 8.0 mm	1715.10005	10.0	8.0	371

NEW PG 15-TAP [inch]				
Ø 0.141 / □ 0.110"	1715.03585	0.141	0.110	ANSI
Ø 0.168 / □ 0.131"	1715.04275	0.168	0.131	ANSI
Ø 0.194 / □ 0.152"	1715.04935	0.194	0.152	ANSI
Ø 0.220 / □ 0.165"	1715.05595	0.220	0.165	ANSI
Ø 0.255 / □ 0.191"	1715.06485	0.255	0.191	ANSI

PG 25-TAP [mm]				
Ø 6.0 / □ 4.9 mm	1725.06005	6.0	4.9	371 / 376
Ø 8.0 / □ 6.2 mm	1725.08005	8.0	6.2	371 / 376
Ø 9.0 / □ 7.0 mm	1725.09005	9.0	7.0	371 / 376
Ø 10.0 / □ 8.0 mm	1725.10005	10.0	8.0	371
Ø 11.0 / □ 9.0 mm	1725.11005	11.0	9.0	371 / 376
Ø 12.0 / □ 9.0 mm	1725.12005	12.0	9.0	371 / 376
Ø 14.0 / □ 11.0 mm	1725.14005	14.0	11.0	371 / 376
Ø 16.0 / □ 12.0 mm	1725.16005	16.0	12.0	371 / 376

NEW PG 25-TAP [inch]				
Ø 0.318 / □ 0.238"	1725.08085	0.318	0.238	ANSI
Ø 0.367 / □ 0.275"	1725.09325	0.367	0.275	ANSI
Ø 0.381 / □ 0.286"	1725.09685	0.381	0.286	ANSI

Tap Size	Shank	Square
No 0 – 6	0.141	0.110
1/16	0.141	0.110
3/32	0.141	0.110
1/8	0.141	0.110
5/32	0.168	0.131
No 8	0.168	0.131

Tap Size	Shank	Square
3/16	0.194	0.152
No 9	0.194	0.152
No 10	0.194	0.152
7/32	0.220	0.165
No 12	0.220	0.165

Tap Size	Shank	Square
1/4	0.255	0.191
5/16	0.318	0.238
3/8	0.381	0.286
7/16	0.323	0.242
1/2	0.367	0.275

Key features

Tapping collets without axial compensation

Swiss quality

Made in Switzerland to ISO 9001 / ISO 14001.

Marking

Type and size are marked on the collets to reduce collet selection errors.

Traceability

Lot number marking on all products for traceability through the entire manufacturing process.

Coolant through tools

Metallic sealed for coolant through tools.

Internal square for tap shanks and length adjustment

Internal square for tight grip, integrated length adjustment screw, accepts h9 tool shanks.

REGO-FIX Tool Corp.

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